

# SWE 20F

## MINI-SIZED EXCAVATOR



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SWE 2019-1

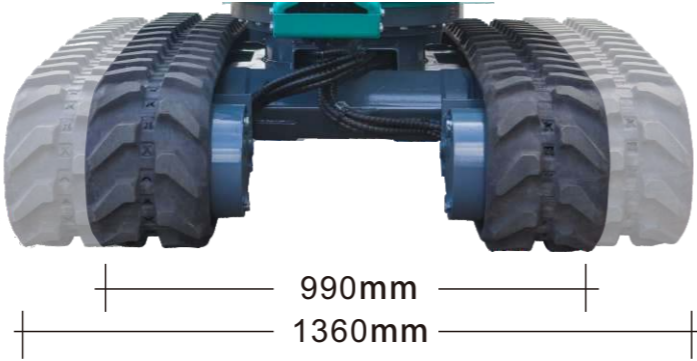
**Engine netpower: 13.4kW**  
**Machine weight: 1940/1840kg**



| Configuration               | Standard | Optional |
|-----------------------------|----------|----------|
| Cab                         | ●        |          |
| Canopy                      |          | ●        |
| Breaker pipes               | ●        |          |
| Auxiliary pipes             |          | ●        |
| Hydraulic quick hitch pipes |          | ●        |

### Telescopic chassis

Simple single lever controls the width of chassis to as narrow as 990mm and to as wide as 1360mm to enhance operation stability.



### Outstanding performance

#### Yanmar engine

With low noise and vibration, it is popular among compact equipment and it is easy to maintain the main components.



#### Auto gear shifting during traveling

Auto high-speed and low-speed gear shifting; in case of obstacles during high speed traveling, it shifts to low speed gear of high torque.



#### Pilot traveling control

Pilot traveling control for precise and correct operation.



### Easy to transport



# Comfort cab



## Comfort operation environment

Wider space and wide view enabled by enlarged front windscreen and sunroof; in addition, the high-quality floating shock absorber seat, radio, cup holder and reading light ensure a comfortable driving experience.



## Safe driving space

Frame supported cab with Fops/Tops safety certificate, regular protection mechanism of front windscreen, hidden seat belt and safety hammer for safety of driver.



Clear monitoring instrument that is easy to operate

- List of display items

• Coolant temperature

• Fuel level

• Working hours

• Time

• Traveling mode

• Operation light

• Various warning lights of engine

• Overheat warning

• Oil pressure warning

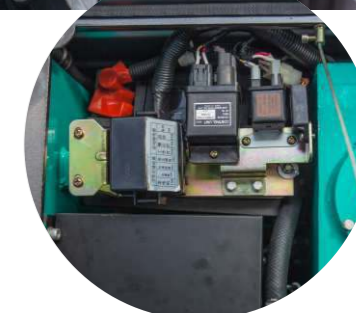
• Charging indication

• Working light indication

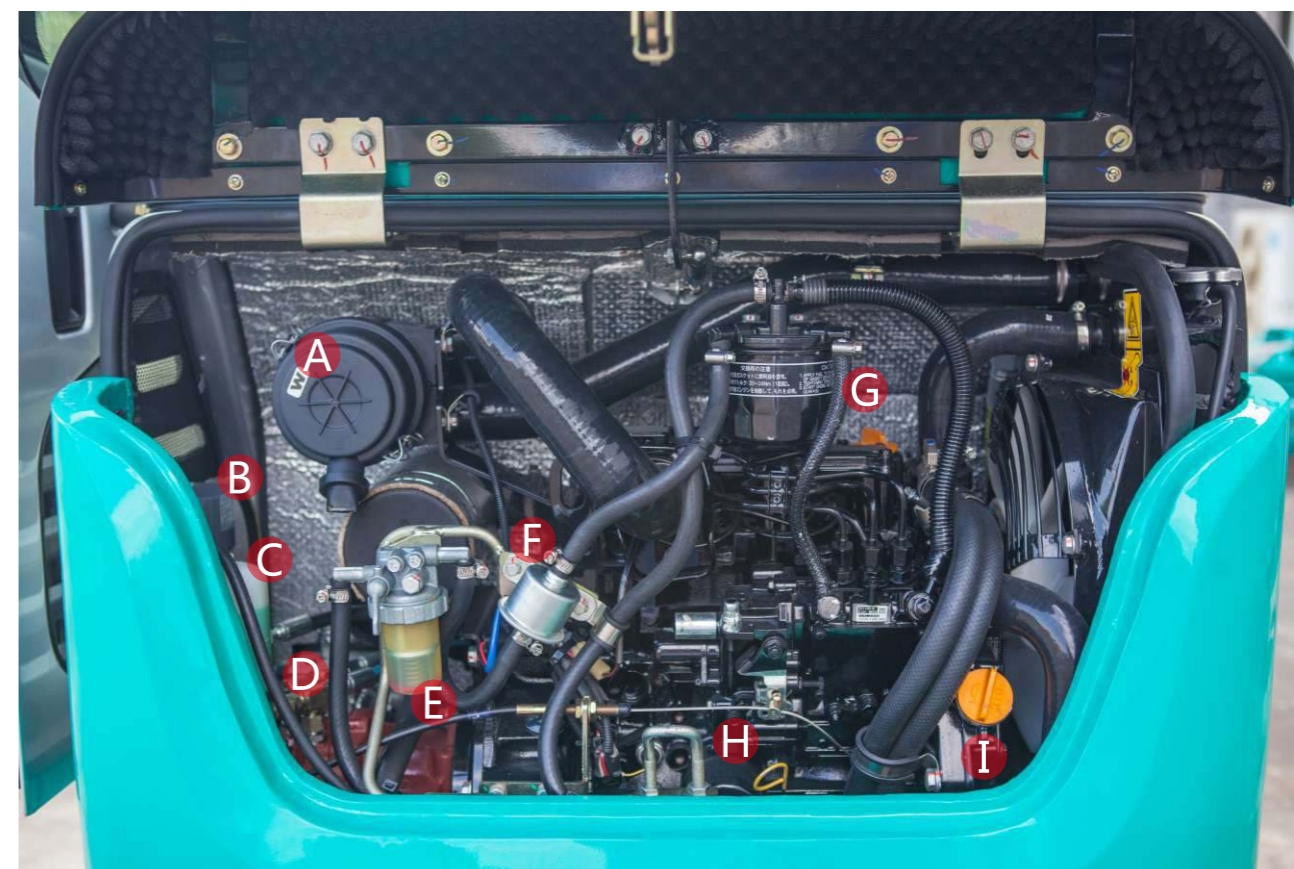


## Easy service

The tail hood can be open to a large degree, which makes easier daily inspection and change of filters. The left lower service hole makes easier maintenance of multi-way valve without removing the cab. Exterior fuel filler makes refueling easier.



- |                         |   |                           |
|-------------------------|---|---------------------------|
| <b>A</b> Air filter     | <b>D</b> Interface for pressure measurement | <b>G</b> Fine fuel filter |
| <b>B</b> Pilot filter   | <b>E</b> Primary fuel filter                | <b>H</b> Oil filter       |
| <b>C</b> Expansion tank | <b>F</b> Electric oil suction pump          | <b>I</b> Oil filler       |





**LED working light**

**Steel protection cover**

**LED warning light**

**Auxiliary pipes(Standard)  
Hydraulic quick  
hitch pipes(optional)**

**Tools placement  
location**

**Centralized  
greasing filling**

**Foldable dozer blade**

**Cast slew  
connector**

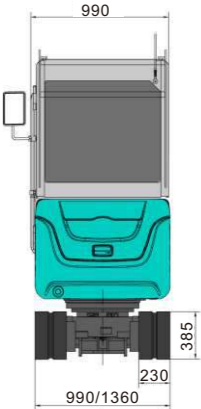
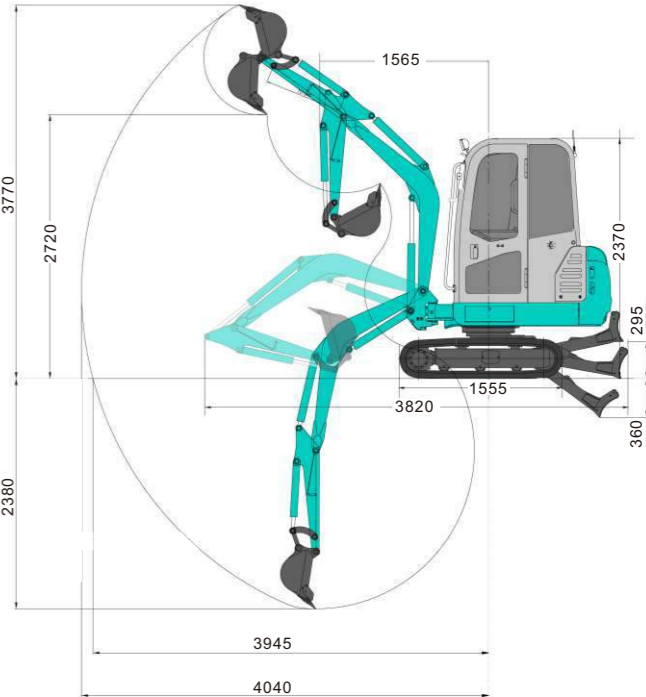
Equipment

The regular and optional equipment varies from country to country. For more information, please contact with us.

| Engine                              |   | Cab                               |   |
|-------------------------------------|---|-----------------------------------|---|
| Oil filter                          | ● | AM/FM radio                       | ● |
| Fuel filter                         | ● | Cup holder                        | ● |
| Oil-water separator                 | ● | Suspension seat                   | ● |
| Air filter                          | ● | Heating system                    | ● |
| Radiator                            | ● | Engine neutral start system       | ● |
| Alternator                          | ● | Retractable safety belt           | ● |
| Expansion tank                      | ● | FOPS/TOPS cab                     | ● |
| Electronic fuel pump                | ● | FOPS/TOPS canopy                  | ○ |
| Muffler                             | ● | Windscreen washer and wiper       | ● |
| Hydraulic system                    |   | Left/right rearview mirror        | ● |
| Hydraulic pilot control rod         | ● | Cigar lighter                     | ● |
| Slewing parking brake system        | ● | Safety device of front windscreen | ○ |
| Traveling parking brake system      | ● | Front working devices             |   |
| Dual-speed traveling system         | ● | 260 mm bucket                     | ○ |
| Auto traveling gear shifting system | ● | 380 mm bucket                     | ● |
| Light                               |   | 600 mm bucket                     | ○ |
| Boom light                          | ● | 1000 mm bucket                    | ○ |
| Superstructure light                | ● | Breaker pipes                     | ● |
| Front cab light                     | ● | Auxiliary pipes                   | ○ |
| Warning lamp                        | ● | Hydraulic quick hitch pipes       | ○ |
| Components of understructure        |   |                                   |   |
| 230 mm rubber track                 | ● |                                   |   |
| 230 mm steel track                  | ○ |                                   |   |

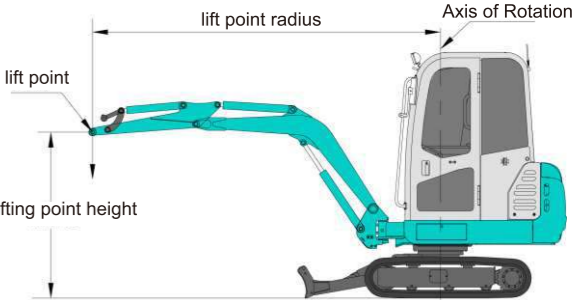
● Standard equipment   ○ Optional equipment

| SWE20F Technical Parameters |                                 |                                       |           |
|-----------------------------|---------------------------------|---------------------------------------|-----------|
| Type of cab                 |                                 | Cabin/canopy                          |           |
| Bucket capacity             |                                 | m³                                    | 0.04      |
| Bucket width, std.          |                                 | mm                                    | 380       |
| Machine weight              |                                 | kg                                    | 1940/1840 |
| Dimensions                  | Overall length                  | mm                                    | 3820      |
|                             | Overall height                  | mm                                    | 2370      |
|                             | Overall width                   | mm                                    | 990       |
|                             | Ground clearance                | mm                                    | 482       |
| Engine                      | Brand                           | Yanmar                                |           |
|                             | Model                           | 3TNV80F-SSSU                          |           |
|                             | Displacement                    | L                                     | 1.267     |
|                             | Output                          | kW/rpm                                | 13.4/2200 |
| Working ranges              | Max cutting height              | mm                                    | 3770      |
|                             | Max loading height              | mm                                    | 2720      |
|                             | Max digging depth               | mm                                    | 2380      |
|                             | Max digging reach               | mm                                    | 4040      |
|                             | Boom swing angle(Left/Right)    | °                                     | 75/50     |
|                             | Front swing radius              | mm                                    | 1565      |
|                             | Tail swing radius               | mm                                    | 1120      |
|                             | Max digging force (Arm)         | kN                                    | 9.83      |
|                             | Max digging force (Bucket)      | kN                                    | 22.7      |
| Track                       | Type                            | Rubber track                          |           |
|                             | Rubber shoe width               | mm                                    | 230       |
| Undercarriage               | Track length                    | mm                                    | 1555      |
|                             | Length to center of rollers     | mm                                    | 1210      |
|                             | Length to center of track       | mm                                    | 760/1130  |
|                             | Traveling speed(High/Low)       | km/h                                  | 3.5/2     |
|                             | Gradeability                    | deg                                   | 30        |
| Swing speed                 |                                 | rpm                                   | 10        |
| Ground pressure             |                                 | kpa                                   | 30        |
| Dozer size                  | Width                           | mm                                    | 990/1360  |
|                             | Height                          | mm                                    | 267       |
|                             | Lifting capacity (Height/Depth) | mm                                    | 295/360   |
| Hydraulic pumps             | Type                            | 2 variable plunger pumps, 1 Gear pump |           |
|                             | Flow rate                       | L/min                                 | 2*21+15   |
|                             | Hydraulic pressure              | Mpa                                   | 22.5+18   |
| Swing motor                 |                                 | Plunger motor                         |           |
| Travel motor                |                                 | 2-speed plunger motor                 |           |
| Fuel tank capacity          |                                 | L                                     | 23        |
| Hydraulic oil tank capacity |                                 | L                                     | 35        |



Load Capacity:

| Lift Point Height | Lift Point Radius (MAX) |                | Lift Point Radius (3.0m) |                | Lift Point Radius (2.0m) |                |
|-------------------|-------------------------|----------------|--------------------------|----------------|--------------------------|----------------|
|                   | Over-front (kg)         | Over-side (kg) | Over-front (kg)          | Over-side (kg) | Over-front (kg)          | Over-side (kg) |
| 2.0m              | 260.0*                  | 180.0          | 250.0*                   | 210.0          | -                        | -              |
| 1.50m             | 280.0*                  | 150.0          | 310.0*                   | 200.0          | 470.0*                   | 380.0          |
| 0m                | 300.0*                  | 160.0          | 360.0*                   | 190.0          | 670.0*                   | 350.0          |
| —1.0m             | 330.0*                  | 200.0          | -                        | -              | 620.0*                   | 340.0          |



Notes:  
1. Load with \* is limited by hydraulic capacity and based on ISO 10567. Rated loads do not exceed 87% of hydraulic capacity.  
2. Load without \* is limited by tipping load and based on ISO 10567. Rated loads do not exceed 75% of tipping capacity.  
3. The excavator bucket, hook, sling and other lifting accessories are not included in this table.